

Purchase Order Receipt Listing

Thursday, March 08, 2012 8:08:32 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO16302 Receipt Dates from 3/8/2012 to 3/8/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

[illegible]

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 1 ...Continued

* CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT. * 9:00 AM TO 4:00 PM ***
***** TEL. 800-926-2600 *****
* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *
SHIP WITH 424965 SUR-CHARGE PAID
TOTAL G.W 1 BDL 42 LBS
MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.
ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Heat Number
HK079 063

*** Chemical Analysis ***

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B I L L O F L A D I N G	
1) Our order PEC-424969- 1 Your PO # 16302	Rel #
ALUMINIUM FLAT BAR 6061-T6511	
.750" X 1.50" X 144.0000"	
Heat Number	Tag No
HK079 063	44143
Quantity	PCS
24 FT	2
WT LBS	32
Tags	1
PCS	2
TOTAL:	
Tags	1
PCS	2
LBS	32

MTR

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5G6
Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G

No: No. 07Mar12 at 9:10 From PFW
PEC 756381

Ship Date 07Mar12 at 9:10 From PFW
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0 - 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
.750" X 1.50" X 144.0000"

PO/Rd 16302
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results
7Mat12
Pg 1/2

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-236227-2		CUSTOMER PART NUMBER: ALREC00806		PRODUCT DESCRIPTION: .750 X 1.500 SC RECT BAR	
KAISER ORDER NUMBER: LINE ITEM: 002	SHIP DATE: 01/20/2012	KAISER LOT NUMBER: HK079 063	ALLOY: 6061	TEMPER: T6511	
WEIGHT SHIPPED: 1016.000 LB	QUANTITY: 64.000 PCS	B/L NUMBER: 602416	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA					
SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
HK079 063	0001	1	48.7	43.8	13.3	RE 94	N/A	N/A
HK079 063	0001	2	47.1	42.3	13.3	RE 95	N/A	N/A
HK079 063	0001	3	44.5	40.3	12.5	RE 92	N/A	N/A
HK079 063	0001	4	47.8	44.2	12.8	RE 92	N/A	N/A
HK079 063	0001	5	45.0	42.1	12.3	RE 92	N/A	N/A
HK079 063	0001	6	47.4	41.8	15.0	RE 92	N/A	N/A
HK079 063	0001	7	48.4	42.7	15.0	RE 92	N/A	N/A
HK079 063	0001	8	46.9	41.4	15.3	RE 92	N/A	N/A
HK079 063	0001	9	49.1	43.3	16.5	RE 92	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	SI	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	RE	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
H41933	.74	.28	.29	.09	.90	.09	.05	.01	.01	.02	.00	.01	.04

Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221.998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes
MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA

Plant Serial: 00025753
Kaiser Order Number: 611911
Line Item: 002

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

Signed by: _____
7Mar12 Pg 2/2

BL PHC-756381-001

PO/Rd 16302
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6S11
PART NO. EXTRUDED
750" X 1.50" X 144,0000"

KAISER
ALUMINUM
FABRICATED PRODUCTS

Boettger

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh

Plant Serial: 00025753
Kaiser Order Number: 611911
Line Item: 002

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PURCHASE ORDER **Purchase Order ID PO16302**

Purchase Order Date 2/29/2012
 PO Print Date 2/29/2012

Page Number 1 of 2

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

DART aerospace

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
 O/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL"A"
 TORONTO, ON M5W 5V8
 CA

Contact Name
 Vendor Phone 905 669 9444
 Vendor Fax 905 738 9033
 Vendor Account Nbr
 Buyer Brigitte Golden
 Requisition Nbr
 Tax Resale Nbr 10127-2607
 Terms Net 30
 Currency CAD
 FOB Destination-Collect

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
 HAWKESBURY, ON K6A 1K7
 CANADA

FAXED

Line Nbr	Reference	Description/ Mfg ID	Reg Date/ Taxable	Reg Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
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1	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	3/6/2012	24.00	Yours ppd	\$2.6700	\$64.08
Special Inst: MAT: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR ASM-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR B221							
2	D6101-003P	7075-T7351 2X6.25X7.875	3/6/2012	50.00	Yours ppd	\$42.6500	\$2,132.50
Special Inst: As per DWG: D 6101 Rev: B B80765 Aluminum Billet 7.875" x 6.250" thick Tolerance on all dimensions are +0.030"/- 0.000" Grain direction along 7.875" length Mat: 7075-T7351 (QQ-A-250/12)							

2/10/3/8

No substitution or deviation without
 consent.
 Certificate of Conformity or Material
 Certification required when applicable
 Change Nbr: 2
 Change Date: 2/29/2012

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO16302
Purchase Order Date 2/29/2012
PO Print Date 2/29/2012
Page Number 2 of 2

Order From :
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Brigitte Golden
Vendor Phone	905 669 9444
Vendor Fax	905 738 9033
Vendor Account Nbr	
Buyer	
Requisition Nbr	
Tax Resale Nbr	10127-2607
Terms	Net 30
Currency	CAD
FOB	Destination-Collect

3	D6101-001P	7075-T7351 2X6X6.25	3/6/2012	Yes	Each	50.00	Yours ppd	\$31.8500	\$1,592.50
4		Energy & cap surchg	3/6/2012	Yes	1.00	Yours ppd	\$25.0000	\$25.00	
Special Inst: B80764 Aluminum Billet 6.00" x 6.250" x 2.00" thick Tolerance on length are +0.030"/-0.000" Grain Direction along 6" length Mat: 7075-T7351 as per QQ-A-250/12									
PO Total:									\$3,814.08

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 2
Change Date: 2/29/2012